

# Preparation of Transition Metal Nitrides using Unusual Routes

Franck Tessier, Roger Marchand and Yves Laurent

Laboratoire des 'Verres et Céramiques', UMR 6512 CNRS Université de Rennes 1, 35042 Rennes Cedex, France

## Abstract

Two new methods are described to prepare transition metal nitrides. The first one is an original route using sulphides as nitridation precursors. As an illustration, heating  $MoS_2$  and  $WS_2$  under ammonia flow forms new molybdenum and tungsten nitride phases. The second method deals with the reaction of alkaline ternary oxides with ammonia which, in the case of the niobates  $ANb_3O_8$  ( $A = Li, Na, K$ ), gives access to  $LiNb_3N_4$  and  $Nb_4N_5$ . © 1997 Elsevier Science Limited.

## 1 Introduction

Transition metal nitrides attract considerable attention in several application domains, especially in heterogeneous catalysis, when they present high specific surface areas. Except for  $\gamma$ - $Mo_2N$ ,  $W_2N$  and  $VN$ , the nitridation of an oxide ( $oxide + NH_3 \rightarrow nitride + H_2O \uparrow$ ) is generally unfavourable to produce high surface area powders; water vapour is generated during the reaction and can cause sintering. A new route to prepare nitrides has been developed using sulphides as starting products. The reaction has been applied first to the preparation of  $\delta$ - $MoN$  type nitride phases from  $MoS_2$ <sup>1,2</sup> and then extended to other transition metal elements: W, Cr and Ti.

On the other hand, alkaline and transition metal ternary oxides offer potentialities as nitridation precursors of transition metal nitrides.  $LiMO_3$  and  $LiM_3O_8$  vanadates, niobates and tantalates were recently reacted with ammonia giving rise to a series of new mixed-valence oxynitrides with cubic NaCl structure.<sup>3,4</sup> In this paper, we have pursued this study and shown that  $LiNb_3O_8$  can lead to the ternary nitride  $LiNb_3N_4$ , whereas  $NaNb_3O_8$  and  $KNb_3O_8$  react to form the binary nitride  $Nb_4N_5$ .

## 2 Use of Sulphides as Nitridation Precursors

### 2.1 Preparation of high surface area precursors in molten salt medium

Previous works have shown the possibility to prepare  $MoS_2$  in potassium thiocyanate melt from  $MoO_3$  or  $Na_2MoO_4$ .<sup>5</sup> The experimental procedure consists in mixing intimately the starting product with a large excess of  $KSCN$  ( $T_f = 177^\circ C$ ). The mixture is placed in a quartz tube, slowly heated ( $1^\circ C min^{-1}$ ) up to  $350^\circ C$  in a muffle furnace.  $Na_2MoO_4$  slowly dissolves at  $200^\circ C$  to give a yellow to red melt. At  $350^\circ C$ , a black precipitate is formed.  $MoO_3$  is found to be more reactive since a black solid commences to precipitate as low as  $200^\circ C$ . The step temperature is maintained approximately during 15 h. After cooling, water soluble compounds are removed and the recovered powder is dried a few hours at  $60^\circ C$  then  $110^\circ C$  under vacuum. The main results of this study are indicated in Table 1. Under our conditions, only  $MoS_2$  (JCPDS file 37-1492) precipitates and the reaction of  $MoO_3$  appears to be more favourable to obtain high surface areas.<sup>1,2</sup> After adjustment of the reaction parameters, specific surface areas higher than  $200 m^2 g^{-1}$  are usually obtained, which are useful in catalytic applications.<sup>6</sup> Chemical analysis of sulphur, performed in a LECO analyser, is in good agreement with the  $MoS_2$  calculated value and the oxygen content is found lower than 2 wt%. The corresponding  $MoS_2$  morphology is illustrated by the SEM micrograph of Fig. 1.

Following a similar process,  $WS_2$  can be prepared from  $WO_3$ . However, the reaction must be carried out in  $NaSCN$ , rather than in  $KSCN$ , which melts at a higher temperature ( $T_f = 287^\circ C$ ).  $WS_2$  (JCPDS file 08-0237) is prepared at  $550^\circ C$  with a specific surface area of  $30 m^2 g^{-1}$ . Under our operating conditions, no sulphide is obtained from chromium, titanium or niobium binary oxides either in  $KSCN$  or  $NaSCN$  melt, but  $Na_2CrO_4$  reacts with  $KSCN$  to give  $NaCrS_2$ .

**Table 1.** Molten KSCN synthesis of MoS<sub>2</sub>

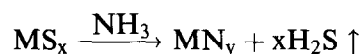
| Precursor                        | Bath temperature (°C) | XRD analysis                      | Sg (m <sup>2</sup> g <sup>-1</sup> ) |
|----------------------------------|-----------------------|-----------------------------------|--------------------------------------|
| Na <sub>2</sub> MoO <sub>4</sub> | 350                   | Poor crystalline MoS <sub>2</sub> | 10                                   |
| MoO <sub>3</sub>                 | 300                   | Amorphous                         | 190                                  |
| MoO <sub>3</sub>                 | 350                   | Poor crystalline MoS <sub>2</sub> | ≥200                                 |

**Table 2.** Characterizations of L-MoN and H-MoN

|  | 750°C                        | 850°C                        |
|--|------------------------------|------------------------------|
| Temperature increase (°C min <sup>-1</sup> )   | 15                           | 15                           |
| NH <sub>3</sub> flow rate (l h <sup>-1</sup> ) | 35                           | 35                           |
| Step time (h)                                  | 96                           | 20                           |
| Oxygen content                                 | 0.85 wt%                     | 0.6 wt%                      |
| Nitrogen content                               | 15.0 wt%                     | 13.1 wt%                     |
| Formulation                                    | Mo <sub>0.82</sub> N (L-MoN) | Mo <sub>0.96</sub> N (H-MoN) |
| Density  | 7.4                          | 8.1                          |
| Sg (m <sup>2</sup> g <sup>-1</sup> )           | 16                           | 7                            |

## 2.2 Nitridation of sulphide precursors

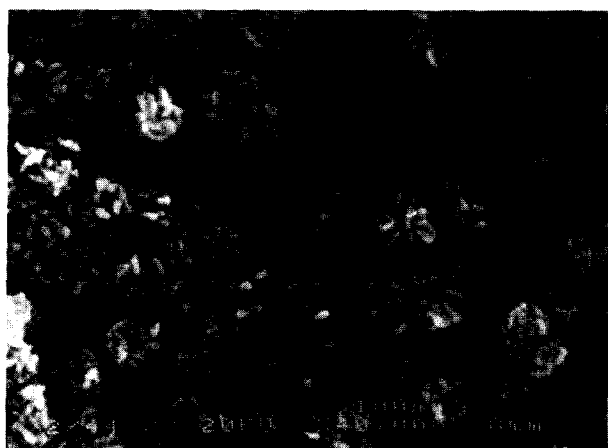
The general reaction of ammonia with a sulphide can be written as follows, with H<sub>2</sub>S gas formation:



The study has been carried out with two starting materials, commercial sulphides with low surface area and higher surface area precursors prepared in molten thiocyanate medium.

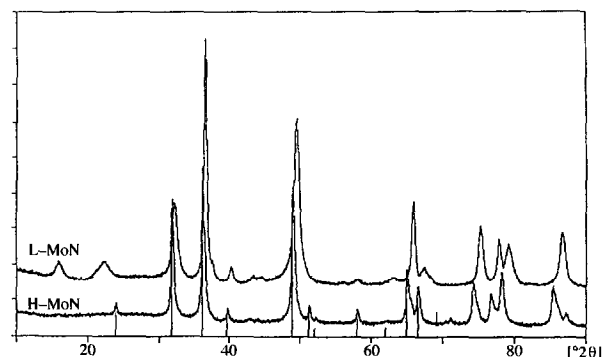
### 2.2.1 Nitridation of MoS<sub>2</sub>

**2.2.1.1 Commercial MoS<sub>2</sub>** Depending on the reaction conditions, two different nitrides, closely related to δ-MoN type are obtained (Table 2). L-MoN is prepared at lower temperature (750°C) than H-MoN (850°C).<sup>1,2</sup> Other nitridation parameters such as reaction time, ammonia flow rate and thickness of MoS<sub>2</sub> powder in the alumina boat must also be precisely controlled in order to avoid mixtures L-MoN + H-MoN at these temperatures.

**Fig. 1.** MoS<sub>2</sub> SEM micrograph (× 40 000).

Neither of the two phases contains sulphur. The experimental formulations for L- and H-MoN are, respectively, close to Mo<sub>5</sub>N<sub>6</sub> and MoN compositions (N wt% calc. for MoN: 12.74). Figure 2 displays the L-MoN and H-MoN XRD patterns. Comparison of the X-ray diffraction data with δ-MoN JCPDS file points out a similarity in the case of H-MoN except for the presence of a few extra weak peaks. In the case of L-MoN, the presence of other extra weak peaks is accompanied by a shift towards larger diffraction angles. The XRD patterns can be indexed in hexagonal unit cells (Table 3). There are close relationships with the δ-MoN unit cell described by Bezinge *et al.*<sup>7</sup> A neutron diffraction study is now in progress in order to determine the nitrogen atomic positions. The nitridation of commercial MoS<sub>2</sub> (3 m<sup>2</sup> g<sup>-1</sup>) leads to an increase in the surface area; the lower the reaction temperature, the higher the surface area. BET surface area values are 16 m<sup>2</sup> g<sup>-1</sup> and 7 m<sup>2</sup> g<sup>-1</sup>, for L-MoN and H-MoN, respectively. The two phases show superconducting properties at *T* < 12K.

**2.2.1.2 High surface area MoS<sub>2</sub> precursor** The results are summed up in Table 4. High surface

**Fig. 2.** L- and H-MoN XRD powder patterns compared with δ-MoN JCPDS file.

**Table 3.** Unit cell parameters comparison of  $\delta$ -MoN, L-MoN and H-MoN

| $\delta$ -MoN <sup>7</sup> ( $P6_3mc$ ) | Mo <sub>5</sub> N <sub>6</sub> (L-MoN)       | MoN (H-MoN)                  |
|---|--|------------------------------|
| $a = 5.745 \text{ \AA}$                 | $d' \sim a\sqrt{3}/2 = 4.893(1) \text{ \AA}$ | $a'' = 5.733(2) \text{ \AA}$ |
| $c = 5.622 \text{ \AA}$                 | $c' \sim 2c = 11.06(1) \text{ \AA}$          | $c'' = 5.613(2) \text{ \AA}$ |
| $V = 160.7 \text{ \AA}^3$               | $V' \sim 3/2 V_{\delta\text{-MoN}}$          | $V'' = 159.8 \text{ \AA}^3$  |

**Table 4.** Nitridation of high surface area MoS<sub>2</sub> at different temperatures

| $T$ ( $^{\circ}\text{C}$ ) |                          | $S_g$ ( $\text{m}^2 \text{g}^{-1}$ ) |
|----------------------------|--------------------------|--------------------------------------|
| 650                        | MoS <sub>2</sub> + L-MoN | 140                                  |
| 690                        | L-MoN                    | 50                                   |
| 750                        | L-MON + H-MoN            | 20                                   |
| 800                        | H-MON + L-MoN            | 10                                   |

**Table 5.** Nitridation of WS<sub>2</sub>, Cr<sub>2</sub>S<sub>3</sub> and TiS<sub>2</sub>

| Precursor                        | Molten salt | Bath temperature ( $^{\circ}\text{C}$ ) | XRD analysis                                       | Nitridation temperature ( $^{\circ}\text{C}$ ) | XRD analysis         | $S_g$ ( $\text{m}^2 \text{g}^{-1}$ ) |
|----------------------------------|-------------|---|--|--|----------------------|--------------------------------------|
| WO <sub>3</sub>                  | NaSCN       | 550                                     | WS <sub>2</sub> ( $30 \text{ m}^2 \text{g}^{-1}$ ) | 800  | W <sub>0.83</sub> N  | 20                                   |
|                                  |             |   | WS <sub>2</sub> comm.                              | 850  | WS <sub>2</sub>      | —                                    |
|                                  |             |   | WS <sub>2</sub> comm.                              | 875  | W <sub>2</sub> N + W | 8                                    |
| TiO <sub>2</sub>                 | KSCN        | 350                                     | TiO <sub>2</sub>                                   | 600  | TiN                  | 90                                   |
|                                  |             |   | TiS <sub>2</sub>                                   |  | 800                  | TiN                                  |
| Cr <sub>2</sub> O <sub>3</sub>   | KSCN        | 300                                     | Cr <sub>2</sub> O <sub>3</sub>                     | 800  | CrN                  | —                                    |
| Na <sub>2</sub> CrO <sub>4</sub> | KSCN        | 350                                     | NaCrS <sub>2</sub>                                 |  |                      |                                      |

area MoS<sub>2</sub> powders show an interesting reactivity with ammonia. Pure L-MoN is prepared with a relative high surface area. As seen before, formation of H-MoN occurs at higher temperatures. MoS<sub>2</sub> + L-MoN mixtures show high  $S_g$  values which range from 200 to  $50 \text{ m}^2 \text{g}^{-1}$  depending on the proportion of nitride since the surface area of MoS<sub>2</sub> itself is not affected by the ammonia thermal treatment. Such values make the materials attractive for catalytic applications.

### 2.2.2 Nitridation of other sulphides

This method has been applied to the preparation of other transition metal nitrides. Table 5 indicates the main results obtained from tungsten, titanium and chromium sulphides.

Reaction between ammonia and commercial low surface area WS<sub>2</sub> ( $2 \text{ m}^2 \text{g}^{-1}$ ) occurs at  $T > 850^{\circ}\text{C}$ , so that systematic presence of tungsten metal in the reaction products cannot be avoided whatever the ammonia flow rate. On the contrary, the sulphide issued from NaSCN melt ( $30 \text{ m}^2 \text{g}^{-1}$ ) reacts advantageously at lower temperature to give, at  $800^{\circ}\text{C}$ , a pure tungsten nitride hexagonal phase with parameters:

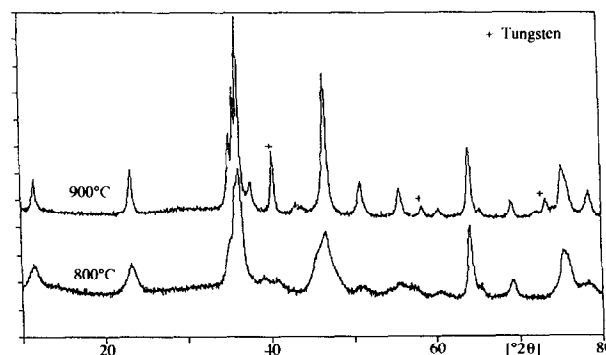
$$a = 5.01 \text{ \AA} \quad \text{and} \quad c = 15.26 \text{ \AA}$$

At  $900^{\circ}\text{C}$ , another hexagonal phase is observed, accompanied by tungsten metal. This phase is closely related to the preceding one, as shown in Fig. 3:

$$d' = 2.90 \text{ \AA} \sim a/\sqrt{3} \quad \text{and} \quad c' = 15.30 \text{ \AA} \sim c$$

Structural studies of these two phases are in progress.

Commercial TiS<sub>2</sub> and Cr<sub>2</sub>S<sub>3</sub> powders react with ammonia thus forming TiN and CrN NaCl-type phases. When prepared at low temperature, the titanium nitride powders are characterized by high specific surface area up to  $90 \text{ m}^2 \text{g}^{-1}$  (Table 5).

**Fig. 3.** XRD powder patterns corresponding to nitridation of WS<sub>2</sub> at 800 and 900°C.

**Table 6.** Chemical analysis of the  $\text{LiNb}_3\text{N}_{4-\epsilon}$  hexagonal phase

| Sample | (LECO method) |                | Experimental formulation<br>$\text{LiNb}_3\text{N}_{4-\epsilon}$ | Density |      |
|--------|---------------|----------------|--|---------|------|
|        | Oxygen (wt%)  | Nitrogen (wt%) |  | calc.   | exp. |
| 1      | 0.5           | 15.5           | $\text{LiNb}_3\text{N}_{3.70}$                                   | 6.92    | 6.7  |
| 2      | 0.6           | 15.4           | $\text{LiNb}_3\text{N}_{3.71}$                                   | 6.93    | 6.6  |

Note lastly that nitrides can be directly elaborated in molten salt medium; such a preparation has been described elsewhere.<sup>1,2</sup> In particular, a new modification of  $\text{Mo}_2\text{N}$  molybdenum nitride resulting from the reaction  $\text{MoCl}_5 + \text{Ca}_3\text{N}_2$  in molten calcium chloride has been identified as isostructural with rutile-type related  $\alpha\text{-Mo}_2\text{C}$ .

### 3 Nitridation of Alkaline Niobates $\text{ANb}_3\text{O}_8$ (A = Li, Na, K)

#### 3.1 $\text{LiNb}_3\text{O}_8$

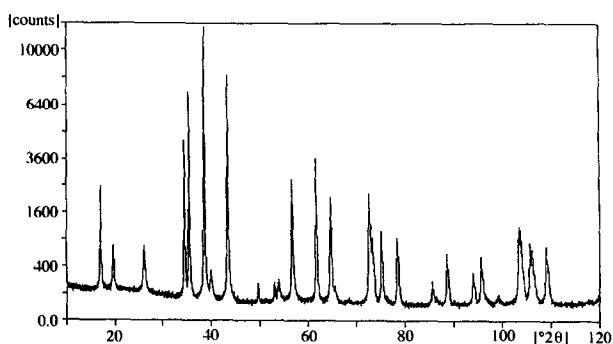
$\text{LiNb}_3\text{O}_8$  is nitrided in flowing ammonia and leads to different reaction products depending on the temperature. At  $800^\circ\text{C}$ , a new cubic NaCl-type oxynitride phase is prepared with general formula  $\text{Li}_{1-x}\text{Nb}_{3-3x}\square_{4x}(\text{O,N})_{4-y}\square_y$  characterized by systematic presence of cationic and anionic vacancies in the unit cell.<sup>3,4</sup> The cubic parameter *a*, refined for  $\text{Li}_{0.74}\text{Nb}_{2.22}\square_{1.04}\text{O}_{0.24}\text{N}_{2.79}\square_{0.97}$  composition, is equal to  $4.326(1)$  Å corresponding to a random distribution in both subnetworks. At  $1000^\circ\text{C}$ , a purely nitrided phase is produced of composition close to  $\text{LiNb}_3\text{N}_4$ , i.e. without any evaporation of lithium. Oxygen and nitrogen chemical analysis results, given in Table 6, show very low oxygen content and a slight nitrogen deficiency with respect to  $\text{LiNb}_3\text{N}_4$  formula. Figure 4 displays the X-ray powder pattern of this ternary nitride which is indexed with hexagonal parameters indicated in Table 7.  $\text{LiNb}_3\text{N}_{4-\epsilon}$  is isostructural with the ternary phase  $\text{Li}_{1-x}\text{Ta}_{3+x}\text{N}_4$ <sup>8</sup> and with the binary nitride  $\text{Ta}_5\text{N}_6$ .<sup>9</sup> The structural arrangement is of a filled up 2H- $\text{MoS}_2$  type consisting of alternate lay-

ers formed, respectively, with nitrogen prisms and octahedra.<sup>6</sup>

#### 3.2 $\text{NaNb}_3\text{O}_8$ and $\text{KNb}_3\text{O}_8$

Reactive  $\text{NaNb}_3\text{O}_8$  powder can be prepared by using the ion-exchange properties of  $\text{KNb}_3\text{O}_8$ .<sup>10,11</sup> This soft chemistry route consists in introducing  $\text{KNb}_3\text{O}_8$  in a nitric solution (7N). A total exchange of potassium ions by hydronium ions leads to  $\text{HNB}_3\text{O}_8 \cdot \text{H}_2\text{O}$  and subsequent addition of sodium hydroxide solution forms the hydrate  $\text{NaNb}_3\text{O}_8 \cdot 2.5\text{H}_2\text{O}$ . Finally,  $\text{NaNb}_3\text{O}_8$  is isolated after drying at  $130^\circ\text{C}$ .

Heated under ammonia flow,  $\text{NaNb}_3\text{O}_8$  and  $\text{KNb}_3\text{O}_8$ , whatever their preparation method, behave identically, but different from  $\text{LiNb}_3\text{O}_8$ . At a temperature as low as  $600^\circ\text{C}$ , X-ray diffraction indicates formation of a mixture containing the ternary oxide  $\text{ANbO}_3$  (A = Na or K) and a NaCl-type oxynitride phase  $\text{Nb}(\text{O,N})$  ( $a = 4.31$  Å). Consequently, the nitridation reactions have been pursued at a higher temperature by using directly  $\text{NaNbO}_3$  and  $\text{KNbO}_3$  as starting compounds. Contrary to the lithium niobate, both react in flowing ammonia with total evaporation of sodium or potassium, thus leading to the same result: at  $800^\circ\text{C}$ , the pure binary nitride  $\text{Nb}_4\text{N}_5$  is prepared as shown by chemical analysis results reported in Table 8. From the XRD powder pattern, displayed on Fig. 5, a tetragonal unit cell is deduced with parameters indicated in Table 9.  $\text{Nb}_4\text{N}_5$  is isostructural with  $\text{Ta}_4\text{N}_5$ <sup>9,12</sup> and  $\text{Ti}_4\text{O}_5$ .<sup>13</sup> The structure of  $\text{Nb}_4\text{N}_5$  is built up from corner- and edge-sharing  $\text{NbN}_6$  octahedra.<sup>6</sup> Superconducting properties occur at  $T < 10$  K.

**Fig. 4.** XRD powder pattern of  $\text{LiNb}_3\text{N}_{4-\epsilon}$ .**Table 7.**  $\text{LiNb}_3\text{N}_4$  structure data

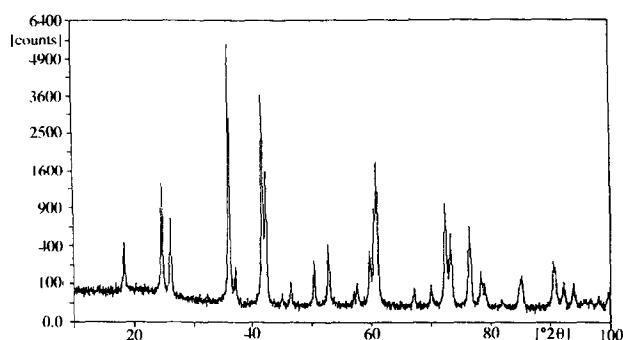
| $\text{LiNb}_3\text{N}_4$ |                            |       |
|---------------------------|----------------------------|-------|
| Space group: $P6_3/mcm$   |                            |       |
| $a = 5.2023(4)$ Å         | $Z = 3$                    |       |
| $c = 10.362(1)$ Å         | $V = 242.9$ Å <sup>3</sup> |       |
| $c/a = 1.99$              |                            |       |
| Atomic positions:         | 2 Li                       | 2(b)  |
|                           | 1 Li + 3 Nb                | 4(d)  |
|                           | 6 Nb                       | 6(g)  |
|                           | 12 N                       | 12(k) |

**Table 8.** Chemical analysis of Nb<sub>4</sub>N<sub>5</sub>

| Sample  | (LECO method)    |                   | Formulation<br>NbN <sub>x</sub> | Density |       |
|---|------------------|-------------------|---------------------------------|---------|-------|
|   | Oxygen (wt%)     | Nitrogen (wt%)    |                                 | obs.    | calc. |
| 1   | 0.7              | 15.8 <sub>5</sub> | NbN <sub>1.25</sub>             | 6.7     | 7.32  |
| 2   | 0.8              | 15.8 <sub>5</sub> | NbN <sub>1.25</sub>             | 6.7     | 7.32  |
| 3   | 0.8 <sub>5</sub> | 15.8              | NbN <sub>1.24</sub>             | —       | —     |
| Calculated for Nb <sub>4</sub> N <sub>5</sub> : |                  | 15.86             |                                 |         |       |

**Table 9.** Nb<sub>4</sub>N<sub>5</sub> structure data

| Nb <sub>4</sub> N <sub>5</sub> |                           |      |
|--------------------------------|---------------------------|------|
| Space group: I4 m              |                           |      |
| $a = 6.853(1) \text{ \AA}$     | $Z = 2$                   |      |
| $c = 4.270(2) \text{ \AA}$     | $V = 200.5 \text{ \AA}^3$ |      |
| Atomic positions:              | Nb                        | 8(h) |
|                                | N                         | 8(h) |
|                                | N                         | 2(b) |

**Fig. 5.** XRD powder pattern of Nb<sub>4</sub>N<sub>5</sub>.

#### 4 Conclusion

Among the methods presented here, nitridation of sulphide precursors is an original way to produce transition metal nitrides. New molybdenum and tungsten nitrides have been obtained by reaction of MoS<sub>2</sub> and WS<sub>2</sub> in flowing ammonia. This process can be applied to other starting products such as chromium or titanium sulphides. Preparation of high specific surface area precursors in thiocyanate

melt proves to be attractive in the sense that they influence the nitride formation and properties.

This study has shown the possibility to prepare nitride compounds from alkaline niobates ANb<sub>3</sub>O<sub>8</sub> with A = Li, Na and K. Under our conditions, only LiNb<sub>3</sub>O<sub>8</sub> gives rise to the formation of a ternary nitride LiNb<sub>3</sub>N<sub>4</sub>. On the other hand, the reaction of NaNb<sub>3</sub>O<sub>8</sub> and KNb<sub>3</sub>O<sub>8</sub> with ammonia constitutes a new route to isolate, for the first time, bulk Nb<sub>4</sub>N<sub>5</sub>.

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